3M Reports Record Fourth-Quarter and Full-Year Sales and Earnings; Company Raises Earnings Estimates For 2004

3M (NYSE:MMM) today announced its sales and earnings results for fourth quarter and full year 2003.

Net income for the quarter was \$619 million, or \$0.77 per share, versus \$511 million, or \$0.65 per share, in the fourth quarter of 2002. Net income and per-share earnings increased 21.3 percent and 18.5 percent, respectively.

"Solid execution of both growth and productivity plans characterized the fourth quarter," said W. James McNerney, Jr., 3M chairman and CEO. "Sales reached an all-time high for the fourth consecutive quarter and earnings per share were the highest of any fourth quarter in 3M's history. It was a strong finish to the year."

Worldwide sales totaled \$4.718 billion, up 14.0 percent compared to the fourth quarter of 2002. Sales volumes increased 7.6 percent, including a positive 1.7 percent impact from acquisitions. Volumes improved in all businesses, with an increase of 38.4 percent in Display and Graphics (includes 11.5 percent from acquisitions), 8.2 percent in Safety, Security and Protection Services, 2.6 percent in Transportation, 2.4 percent in Health Care, 2.2 percent in Industrial, 1.7 percent in Consumer and Office and 1.6 percent in Electro and Communications. Currency translation effects increased worldwide sales by 6.6 percent, while selling prices were down 0.2 percent.

Sales outside the United States totaled \$2.849 billion, an increase of 23.9 percent versus last year's comparable quarter. Volumes increased 12.8 percent, while selling prices declined 0.8 percent. Currency translation effects increased international sales by 11.9 percent. Volumes increased 28.7 percent in Asia Pacific and 23.3 percent in Latin America, while European volumes declined 1.4 percent. In the United States, sales totaled \$1.869 billion, up 1.6 percent from the same quarter of 2002. Volumes increased 1.1 percent, while selling prices improved by 0.5 percent.

Net income for the 2003 calendar year totaled \$2.403 billion, or \$3.02 per share, compared with \$1.974 billion, or \$2.50 per share, in 2002. Excluding special items (a), 2003 net income totaled \$2.461 billion, or \$3.09 per share; full-year net income and per-share earnings increased 18.2 percent and 17.5 percent, respectively. Full-year 2003 sales totaled \$18.232 billion, up 11.6 percent in U.S. dollars. Volumes improved 6.6 percent versus the prior year, while selling prices declined 0.2 percent. Currency effects increased 2003 sales by 5.2 percent.

"Despite economic challenges in many parts of the world, the 3M team delivered a challenging operating plan in 2003," McNerney said, "and we are well-positioned for another successful year in 2004. Our corporate initiatives, now embedded in the 3M fabric, are helping to drive improvements in productivity, cash flow and, most importantly, top-line growth."

3M also raised its full-year 2004 earnings estimates. The company expects earnings to be in the range of \$3.46 to \$3.52 per share, an increase of 12 to 14 percent excluding special items in 2003. Sales volumes are anticipated to grow between 5 percent and 8 percent in 2004. For the first quarter of 2004, the company expects earnings to be in the range of \$0.80 to \$0.82 per share.

McNerney and Patrick D. Campbell, senior vice president and chief financial officer, will conduct an investor teleconference at 9 a.m. Eastern Time (8 a.m. Central) today. Investors can access a webcast of this conference, along with related charts and materials, at http://investor.3m.com/.

(a) During the first quarter of 2003, 3M recorded pretax charges of \$93 million (\$58 million after-tax) related to an adverse court ruling in a lawsuit filed against 3M in 1997 by LePage's Inc. During the second quarter of 2002, under its previously announced restructuring plan, 3M incurred pretax charges of \$148 million (\$73 million after-tax) primarily related to employee separation costs and accelerated depreciation charges. The company incurred similar charges in the first quarter of 2002 that totaled \$54 million pre-tax (\$35 million after-tax).

Forward-Looking Statements

This news release contains forward-looking statements that reflect current views and estimates of 3M's management of future economic circumstances, industry conditions, company performance and financial results. The statements are based on many assumptions and factors including: (1) worldwide economic conditions; (2) foreign currency exchange rates and fluctuations in those rates; (3) the timing and acceptance of new product offerings; (4) purchased components and materials, including shortages and increases in the costs of such components and materials; (5) 3M's ability to successfully manage acquisitions, divestitures and strategic alliances; and (6) legal proceedings. Changes in such assumptions or factors, including without limitation the outcome of and information derived from pending Congressional action concerning asbestos-related litigation, could produce significantly different results.

About 3M -- A Global, Diversified Technology Company

Every day, 3M people find new ways to make amazing things happen. Wherever they are, whatever they do, the company's customers know they can rely on 3M to help make their lives better. 3M's brands include icons such as Scotch, Post-it, Scotchgard, Thinsulate, Scotch-Brite, Filtrete, Command and Dyneon. Serving customers in more than 200 countries around the world, the company's 67,000 people use their expertise, technologies and global strength to lead in major markets including consumer and office; display and graphics; electronics and telecommunications; safety, security and protection services; health care; industrial and transportation. For more information, including the latest product and technology news, visit www.3M.com.

Scotch, Post-it, Scotchgard, Thinsulate, Scotch-Brite, Filtrete, Command and Dyneon are trademarks of 3M.

3M Company and Subsidiaries SALES CHANGE ANALYSIS (Unaudited)

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Volume - core	Worldv 5.9			Intl. 10.7 %
Volume - acquisitions	1.7		1.1	2.1
Volume - total	7.6		1.1	12.8
Price	(0.2)	0.5	(8.0)
Translation	6.6			11.9
Total	14.0	%	1.6%	23.9%

Twelve-Months 2003

Worldwide U.S. Intl.

Volume - core	4.7	%	0.6%	8.2 %
Volume - acquisitions	1.9		1.5	2.2
Volume - total	6.6		2.1	10.4
Price	(0.2)	0.0	(0.3)
Translation	5.2			9.5
Total	11.6	%	2.1%	19.6%

3M Company and Subsidiaries CONSOLIDATED STATEMENT OF INCOME (Amounts in millions, except per-share amounts) (Unaudited)

Weighted average common

Net sales	Three-mo Decembe 2003 \$ 4,718				
Operating expenses Cost of sales Selling, general and	2,429	2,114	9,285	8,496	
administrative expenses Research, development	1,061	955	4,039	3,720	
and related expenses Other expense	286 	273 	1,102 93	1,070 	
Total	3,776	3,342	14,519	13,286	
Operating income	942 796		3,713	3,046	
Interest expense and income					
Interest expense Interest income	15 (11	22) (12)	84 (28)	80 (39)	
Total	4	10	56	41	
Income before income taxes and minority interest Provision for income taxes Minority interest	938 305 14	786 255 20	3,657 1,202 52	3,005 966 65	
Net income	\$ 619	\$ 511	\$2,403	\$1,974	
Weighted average common shares outstanding - basic	784.6	780.6	782.8	780.0	
Earnings per share - basic	\$ 0.79	\$ 0.65	\$3.07	\$ 2.53	

shares outstanding - diluted	800.9	791.3	795.3	791.0
Earnings per share - diluted	\$ 0.77	\$ 0.65	\$ 3.02	\$ 2.50
Cash dividends paid per common share	\$ 0.33	\$ 0.31	\$1.32	\$1.24

Share and per-share data have been adjusted to reflect the two-for-one stock split effective with third quarter 2003 reporting.

3M Company and Subsidiaries SUPPLEMENTAL CONSOLIDATED STATEMENT OF INCOME INFORMATION (Dollars in millions, except per-share amounts) (Unaudited)

	Twelve-mo	nths ende	ed	Twelve-months ended			
	December 31, 2003 Excluding			December 31, 2002 Excluding			
Net sales	special items \$18,232	Special items \$	Reported total \$18,232	special items \$16,332	•	Reported total \$16,332	
Operating expenses	, -, -	•	, -, -	, ,,,,,	'	, ,,,,,	
Cost of sales Selling, general and administrative	9,285		9,285	8,375	121	8,496	
expenses Research, development and related	4,039		4,039	3,643	77	3,720	
expenses	1,102		1,102	1,066	4	1,070	
Other expense		93	93				
Total	14,426	93	14,519	13,084	202	13,286	
Operating income (loss)	3,806	(93)	3,713	3,248	(202)	3,046	
Interest expense and (income), net Income (loss) before income	56		56	41		41	
taxes and minority interest	3,750	(93)	3,657	3,207	(202)	3,005	
Provision (benefit) for income taxes	1,237	(35)	1,202	1,042	(76)	966	
Effective tax rate	33.0 %		32.9 %	32.5 %		32.1 %	
Minority interest	52		52	83	(18)	65	

Net income (loss) Weighted	\$2,461	\$(58)	\$2,403	\$2,082	\$(108) 9	\$1,974
average diluted shares Net income per	795.3	795.3	795.3	791.0	791.0	791.0
diluted share	\$3.09	\$(0.07)	\$3.02	\$2.63	\$(0.13)	\$2.50

Share and per-share data have been adjusted to reflect the two-for-one stock split effective with third quarter 2003 reporting.

3M Company and Subsidiaries CONDENSED CONSOLIDATED BALANCE SHEET (Dollars in millions, except per-share amounts) (Unaudited)

ASSETS Current assets	Dec. 31, 2003	Dec. 31, 2002
Cash and cash equivalents Accounts receivable - net Inventories Other current assets	\$1,836 2,714 1,816 1,347	2,527
Total current assets Investments Property, plant and equipment - net Other assets	7,713 218 5,609 4,053	
Total assets	\$17,593	\$15,329
LIABILITIES AND STOCKHOLDERS' EQUITY Current liabilities Short-term debt	\$1,202 1,087	\$1,237 945
Accounts payable Payroll Income taxes payable Other current liabilities	436 880 1,477	945 411 518 1,346
Total current liabilities Long-term debt Other liabilities	5,082 1,735 2,910	2,140
Total liabilities	9,727	9,336
Total stockholders' equity - net Shares outstanding December 31, 2003: 784,117,360 shares December 31, 2002: 780,391,362 shares	7,866	5,993
Total liabilities and stockholders, equity		

Total liabilities and stockholders' equity

\$17,593 \$15,329

Shares outstanding have been adjusted to reflect the two-for-one stock split effective with third quarter 2003 reporting.

3M Company and Subsidiaries CONDENSED CONSOLIDATED STATEMENT OF CASH FLOWS (Dollars in millions) (Unaudited)

				Twelve-months December 31 2003 2003		1	ed	
SUMMARY OF CASH FLOW:	2005	·			2005	-	-002	
NET CASH PROVIDED BY OPERATING ACTIVITIES	\$1,286		\$ 999		\$ 3,793	S	\$ 2,992	
Cash flows from investing activities: Purchases of property, plant and equipment Acquisitions of businesses Other investing activities	(261 (11 19)	(233 (1,170 42)	(677 (439 127)	(763 (1,258 94)
NET CASH USED IN INVESTING ACTIVITIES	(253)	(1,361)	(989)	(1,927)
Cash flows from financing activities: Change in debt Purchases of treasury stock Reissuances of treasury stock Dividends paid to	(68 (291 130)	427 (129 96)	(440 (685 555)	445 (942 522)
stockholders Other financing activities	(259 (4)	(243)	(1,034 (23)	(968 (78)
NET CASH USED IN FINANCING ACTIVITIES	(492)	151		(1,627)	(1,021)
Effect of exchange rate changes on cash	16		8		41		(42)
Net increase (decrease) in cash and cash equivalents Cash and cash equivalents at beginning of period	557 1,279		(203 821)	1,218 618	2	2 616	
Cash and cash equivalents at end of period	1,836		618		1,836		618	
FREE CASH FLOW (Non-GAAP measure):								
Net cash provided by operating activities Purchases of property, plant and equipment	1,286 (261)	999)	3,793 (677)	2,992 (763)

FREE CASH FLOW 1,025 766 3,116 2,229

3M Company and Subsidiaries BUSINESS SEGMENTS (Dollars in millions) (Unaudited)

BUSINESS SEGMENT			Twelve-months ended			
INFORMATION	Decemb	er 31	December	31		
(Millions)	2003	2002	2003	2002		
NET SALES						
Health Care	\$1,020	\$ 918	\$ 3,995	\$ 3,560		
Industrial	865	793	3,354	3,147		
Display and Graphics	810	569	2,962	2,228		
Consumer and Office	685	645	2,607	2,444		
Safety, Security and						
Protection Services	470	405	1,928	1,686		
Electro and Communications	472	448	1,818	1,831		
Transportation	388	349	1,538	1,388		
Corporate and Unallocated	8	11	30	48		
Total Company	\$ 4,718	\$ 4,138	\$ 18,232	\$ 16,332		
OPERATING INCOME						
Health Care	\$ 254	\$ 243	\$1,027	\$ 900		
Industrial	109	115	458	487		
Display and Graphics	243	129	885	534		
Consumer and Office	114	114	460	448		
Safety, Security and						
Protection Services	90	71	437	338		
Electro and Communications	71	55	255	253		
Transportation	88	80	389	333		
Corporate and Unallocated	(27) (11)	(198)	(247)		
Total Company	\$ 942	\$ 796	\$ 3,713	\$ 3,046		

During the first quarter of 2003, 3M recorded pretax charges of \$93 million related to an adverse court ruling in a lawsuit filed against 3M in 1997 by LePage's Inc. During the second quarter of 2002, under it's previously announced restructuring plan, 3M incurred pretax charges of \$148 million primarily related to employee separation costs and accelerated depreciation charges. The company incurred similar charges in the first quarter of 2002 that totaled \$54 million pre-tax. These 2003 and 2002 charges were recorded in Corporate and Unallocated.

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